



Product Data Sheet

C1268

C1268 is a water-base contact adhesive. When co-sprayed with accelerator M276, C1268 provides immediate green strength and bonding properties typically found only in solvent-based contact adhesives.

C1268's superior bonding properties do not require any forced air-drying equipment. There is no premixing of various components thus eliminating pot life concerns. The immediate bonding properties provide excellent initial handling strength thus preventing any delays in production.

C1268 is an effective contact cement for various substrates such as rigid fiberglass, coated steel, galvanized steel, aluminum, fiberglass insulation, carpet and fiberglass batts, high pressure laminate and various foams and rubbers just to name a few.

Clean up of the adhesive and overspray can be accomplished with a small amount of liquid Detergent and water or mineral spirits can also be used.

Flush spray equipment (adhesive portion) only with cool water or a mixture of liquid detergent and cool water. Exhaust liquid detergent and water flush and follow with a clean water flush.

Product is to be protected from freezing. Storage stability in unopened containers is 6 months.

TYPICAL PROPERTIES

Viscosity:	800cPs +/- 100
Specific Gravity:	1.06
Wt./Gal:	8.8 lbs.
Base:	Synthetic Latex
Solubility in Water:	Dispersible
Appearance:	Thin, creamy-white liquid
Nonvolatile:	52%

Application: Hand held spray guns with co-spray capabilities are to be utilized. The spray guns are equipped to deliver adhesive and accelerator through separate fluid nozzles while intimately mixing the correct ratio of adhesive and accelerator for optimal adhesive bonding strength. Please consult with your preferred equipment supplier to obtain best recommendations that will optimize your specific applications. C1268 may also be brush or spray applied as a one component system. It should be applied to both substrates and allowed to dry. The two sides may then be mated with pressure. If bond is not formed, substrates may be heat activated to 120° F and then pressed.

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IMPORTANT: The information contained herein is correct to the best of our knowledge and tests. The recommendations and suggestions contained herein are made without guarantee or representation as to results. We recommend that adequate tests be made by the purchaser to determine if a product is suitable for the intended purpose and use. Our only obligations shall be to replace or pay for any material proved defective by our laboratory within our published shelf life period. Beyond the purchase price of materials supplied by us, we assume no liability for damages of any kind and the user accepts the product "as is" and without any other warranties expressed or implied. The suitability of these products to an intended use shall be solely up to the user.